

## AR15 Acrylic Thin Coat Render *Anti-Crack*



### Technical Data

**Pack Size**  
25kg Bucket

**Finishing Tool**  
Plastic Float

**Substrate Primer**  
AP15

**Suitable Substrate**  
Ecorend Base Coat / Sponge Float Finished

**Water Down**  
Max 2%

**Ready to Finish**  
10-40 minutes @ 5°C - 25°C

**Humidity Requirement**  
Less than 85% for a minimum of 24 hours

**Coverage**  
Approx. 8-10m<sup>2</sup> per 25kg

**Application Temperature**  
5°C - 25°C for a minimum of 24 hours



Water Repellent



Breathable



Flexible



Ready to Use



Suitable for Hand or Spray Application



Plastic Float Finish



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**ecorend AR15 Acrylic Thin Coat Render**  
Water diluted external render based on organic binder

EN 15824:2009

Reaction to fire	Class C (Class 0 as a part of external insulation system)
Water vapour permeability	V2 (Medium)
Water absorption	W2 (Medium)
Adhesion	> 0.3MPa
Durability	Not applied
Thermal conductivity Table A.12 EN 1745	(λ10, dry) 0.66 W/mK (tab. mean value; P = 90%)

### DESCRIPTION

Ecorend AR15 Acrylic Thin Coat Render, is a ready to use, through coloured, flexible thin coat render. Developed using acrylic resin technology, the product provides a good level of water repellency, breathability and flexibility. The product can be applied by hand or spray and must be used as the topcoat in the AR15 system (see our literature for further system details).

### PREPARATION

All surfaces must be sound, clean, dry and free of any material which may impair adhesion. Do not apply to shiny surfaces. Scaffolding must be independently tied to allow for uninterrupted application. Any faults in the structure, particularly those which may lead to moisture penetration, must be rectified. Mask around the areas where material is to be applied. Masking tape must be removed before the material has dried out. Beads and expansion joints should be included as required by the substrate and BS standards and carried through all applied materials.

### PRIMING

Ecorend AP15 Acrylic Primer should be used over an Ecorend basecoat.

### MIXING

Ecorend AR15 Acrylic Thin Coat Render is supplied ready to use but can be modified for use depending on substrate and weather conditions by adding max. 2% water, always ensure that the material has been mixed using a drill with suitable whisk prior to application.

### APPLICATION

To maintain colour consistency, panels should be completed in sequence around the building, and where possible, in the same batch numbers. To avoid dampness and discolouration rendering should be avoided below DPC, or within 150mm of ground level. To apply the material, use a stainless steel trowel, or suitable spray equipment depending on the grain size. Use the size of the aggregate to gauge the thickness of the render when applying to the substrate ie: Ecorend AR15 = thickness 1.5mm. Once the render is applied, finish with a plastic float working the material in small circular motions, this will create a natural random surface.

Specification Clauses relating to this product can be found in NBS Section M20 Rendering. BS 5262 Code of Practice for External Rendering and BS 8000-10 must be followed.

### STORAGE

When stored unopened in a dry place at temperatures above 5°C, shelf life is 12 months from date of manufacture.

### TOOL CLEANING

All equipment must be washed with clean water immediately after use. Waste material should not be emptied into drainage systems.

### HEALTH & SAFETY INSTRUCTIONS

This product contains a biocide for the protection of the cured product. Contains 2-OCTYL-2H-ISOTHIAZOL-3-ONE. May produce an allergic reaction. For further information, please request the material safety data sheet for this product.

### IMPORTANT INFORMATION

The weather conditions for application and drying are critical. Do not apply if any of the following conditions are likely to arise during - or in the first 24 hours following application:

- If frost is forecast, or in wet conditions
- When Relative Humidity is above 85%
- In temperatures below +5°C or above +25°C
- If the elevation is in direct sunlight
- If the substrate is hot (at or above 30°C) or below +5°C
- Substrate PH must be less than 8

Coverage rates are approx. and do not take into account wastage and uneven substrates

The product must be protected against heavy rain, direct sun or wind in the first 24 hours after application. Sheeting the façade or the scaffold is advised to protect against this. For this particular product if these parameters are not met, polymer film damage, wash off, discolouration and potential failure can occur. It is the responsibility of the application contractor to manage and record the weather conditions during application and curing of the product.

To the best of our knowledge and belief, this information is true and accurate. However, as conditions of use of the product and the expertise of any labour involved are beyond our control, the end user must satisfy themselves by prior testing that the product is suitable for their specific application if no spec has been provided for the project in hand. No responsibility can be accepted, nor any warranty given by our Representatives, Agents or Distributors. Products are sold subject to our Standard Conditions of Sale and the end user should ensure that they have consulted our latest literature.